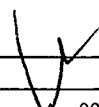



Date: Friday, 04/05/2007 10:55:30 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	APICAL FLOAT CONVERSION KIT
<b>Job Number</b> :	32222		
<b>Estimate Number</b> :	12288		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D350636103
<b>This Issue</b> :	04/05/2007	<b>Drawing Number</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	N/A	<b>Drawing Revision</b> :	D
<b>Previous Run</b> :	29061	<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	04/05/2007
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	1 Um: Each
<b>Comment</b> :	est rev. A 06.02.13 new issue EC Est Rev:B 06-07.13 As per dsi9343 EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy D350-636 bluefile &amp; type labels per PPP D350-636-103 CHG001

CZ

2.0	D3488041	BLADE FITTING ASSEMBLY, LH
-----	----------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
1	D3488-041	Blade Fitting LH	B 29432

3.0	AN8C21A	BOLT
-----	---------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN8C21A	Bolt	M103547

4.0	AN960C816L	WASHER
-----	------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN960C816L	washer	M100186

7/5/4 SD

Date: Friday, 04/05/2007 10:55:30 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: APICAL FLOAT CONVERSION KIT

Job Number: 32222

Part Number: D350636103

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

5.0	NAS1515H8L	WASHER
-----	------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	NAS1515H8L	Washer	M104260 ✓

6.0	MS21083C8	NUT
-----	-----------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	MS21083C8	Nut	M104118 ✓

7.0	AN3C7A	BOLT
-----	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	AN3C7A	Bolt	M103668 ✓

8.0	AN960C10L	washer
-----	-----------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	AN960C10L	Washer	M103692 ✓

9.0	NAS1515H3L	WASHER
-----	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
4	NAS1515H3L	Washer	M103325 ✓

7/5/7 SQ

Date: Friday, 04/05/2007 10:55:31 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: APICAL FLOAT CONVERSION KIT

Job Number: 32222

Part Number: D350636103

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

D34931

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description  
2 D3493-1 Washer

Batch

1330662 ✓ ✓

11.0

D35321

spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

spacer

batch

327894 ✓ ✓

7/5/4 59

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7/5/04 C207105104 (1)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-636-103

Location:

PPP Rev:

Rev Draft 7/5/4 59

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 7/5/4

Date: Friday, 5/4/2007 10:55:59 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : APICAL FLOAT CONVERSION KIT
Job Number : 32222	
Estimate Number : 12288	
P.O. Number :	Part Number : D350636103
This Issue : 5/4/2007 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 5/4/2007 Type : MACHINED PARTS	Drawing Revision : D
Previous Run : 29061	Material :
Written By :	Due Date : 5/4/2007 Qty: 1 Um: Each
Checked & Approved By :	
Comment : est rev. A 06.02.13 new issue EC	
Est Rev:B 06-07.13 As per dsi9343 EC	

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy D350-636 bluefile &amp; type labels per PPP D350-636-103

CHG001

07.05.04

2.0

D3488041

BLADE FITTING ASSEMBLY, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
1	D3488-041	Blade Fitting LH	

3.0

AN8C21A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN8C21A	Bolt	

4.0

AN960C816L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part number	Description	Batch
2	AN960C816L	washer	